

MODELS 427/S and 427R/S - Door Lock Installation

IMPORTANT NOTE: Verify part inventory before starting installation.

CONTAINS:

Part Number	Lock Kit - Stainless Steel	427/S		427R/S	
		RH	LH	RH	LH
3610020	Door Lock - Cam	1	1	1	1
3610050	Door Lock - Finished Washer	1	1	1	1
0260530	Door Lock - Catch	1	1	1	1
3610010	Door Lock with Keys & Nut	1	1	1	1
3516960	Door Lock - Top Molding (RH)	1		1	
3516970	Door Lock - Top Molding (LH)		1		1
3450760	Dual Lock Fastener Tape	2	2	2	2

Tools Required: Screw Driver - Phillips, 5/16" Wrench (open or closed end) Needle nose pliers (large), 1/4" Drive ratchet and 5/16" socket

PROCEDURE: (Refer to the illustration below)

1. If possible, install lock components onto appliance before pushing appliance the final six inches into the wall.
2. Remove side and top moldings if they are already installed. Loosen the two top outer cabinet hinge screws on the handle side of the appliance. Insert the catch plate and tighten the screws to a sliding fit.
3. Insert lock through the finish washer, panel hole and install lock nut.
4. Install the cam onto the lock using the #10 screw so that a clockwise rotation will lock the door.
5. Adjust the catch plate for a proper fit. Check the lock for proper operation. Tighten the catch plate screws.
6. Install the special top molding strip. Install side moldings.

