

HKITLH - Door Swing Change Instructions Right Hand to Left Hand

NOTE: For use on Models 249R, 249RP, 244RFD starting with serial #356747.

CONTAINS:	QUANTITY	DESCRIPTION	QUANTITY	DESCRIPTION
	1	Upper Left Hinge	8	Bolt #10-24 x 1/2" Flat Head
	1	Bottom Left Hinge	1	Bottom Door Hinge Shim
	1	#271 Loctite	1	Instruction Sheet

⚠ CAUTION

Unit should be laid on its back for proper installation of this part. Be sure to use proper lifting techniques when laying product down.

PROCEDURE:

1. Remove kickplate.
2. Remove two #10 black screws in closer tab fastened to base. Next, lift open closer assembly until it stops in full open position.
3. Slide closer off pin (This door closer will be reused on Left hand position).
4. Remove top and bottom right hinge assembly - screws may need some extra torque when removing (Loctite has been used on screws when assembled).
5. Install new top and bottom left hinge assembly to cabinet after removing screws tapped in holes.
NOTE: Shim must be installed between bottom cabinet hinge (large plate) and cabinet before installing screws. Eight extra screws (#10-24 x 1/2"), have been supplied in case heads strip. Apply a drop of #271 Loctite to threads of door hinge screws before installing small hinge plates to door. Tighten securely.
6. Slide door closer onto hinge pin. **NOTE:** When closer is pushed onto pin, it will be in full open position. Now rotate closed until it hits base - tab must be flat against base and must hit with a "snap."

⚠ CAUTION

Be sure to keep fingers out of the way.

7. Drill two 1/8" holes through side of cabinet base using closer "tab holes" as template and fasten closer to base with black #10 pan head screws provided.

⚠ CAUTION

Do not drill into condenser tubes.

8. Change handle and door trim to opposite edges of door.
9. Replace kickplate.
10. Square up door by adjusting cabinet hinges before tipping unit upright (Tighten all screws securely).
11. Allow one-half hour for Loctite to cure before heavy use of door closer.

Left Hand Illustration

Bottom View of Equipment

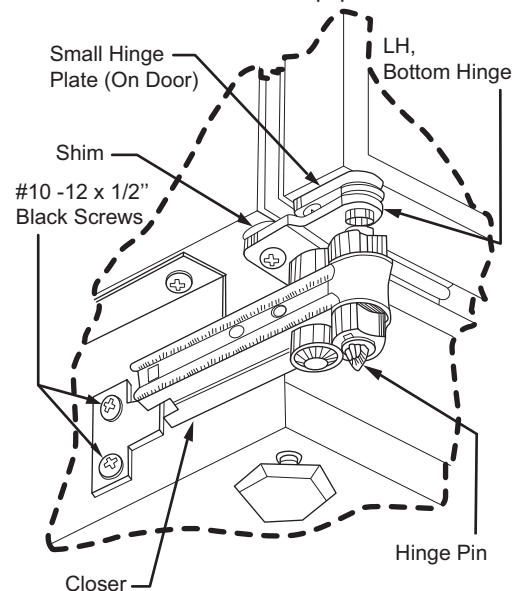


Figure 1

