



IC-27R/F - Integrated Stainless Steel Panel Installation

PROCEDURE:

STAINLESS STEEL DOOR PANEL INSTALLATION

1. Before attaching the stainless steel door panel to the door, remove the four outer screws from the top and bottom mounting positions and loosen the center screws. Remove all nine screws from the middle mounting positions. (See figure 1).

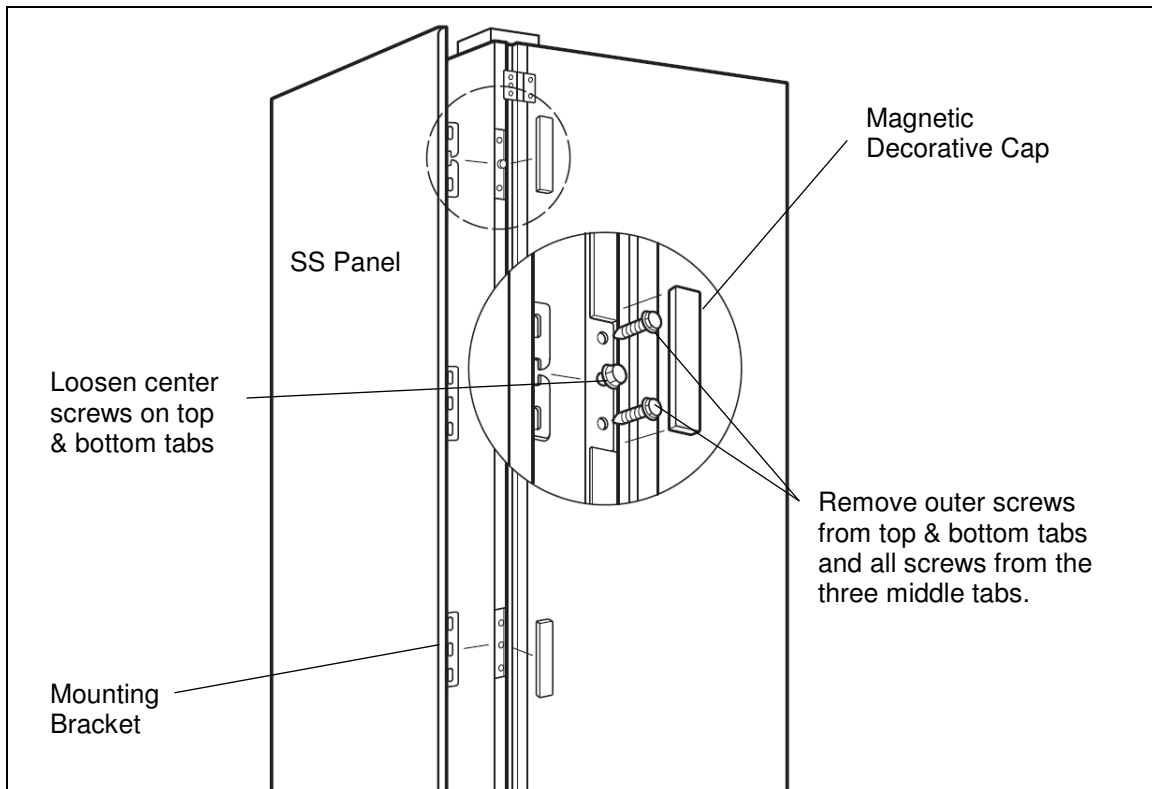


Figure 1

2. Place the stainless steel door panel lying face down on a protected surface, to prevent scratches or damage to the front of the panel.
3. Remove the two pieces of mounting hardware attached to the front of the door. Then, attach the two pieces to the back of the stainless steel panel (one for the handle side and one for the hinge side). Use the holes on the handle side bracket as indicated on figure 2. Use the #8-18X1/2 pan head screw on the handle side bracket, and use the, #8-32X1/2 truss head screw on the hinge side bracket.



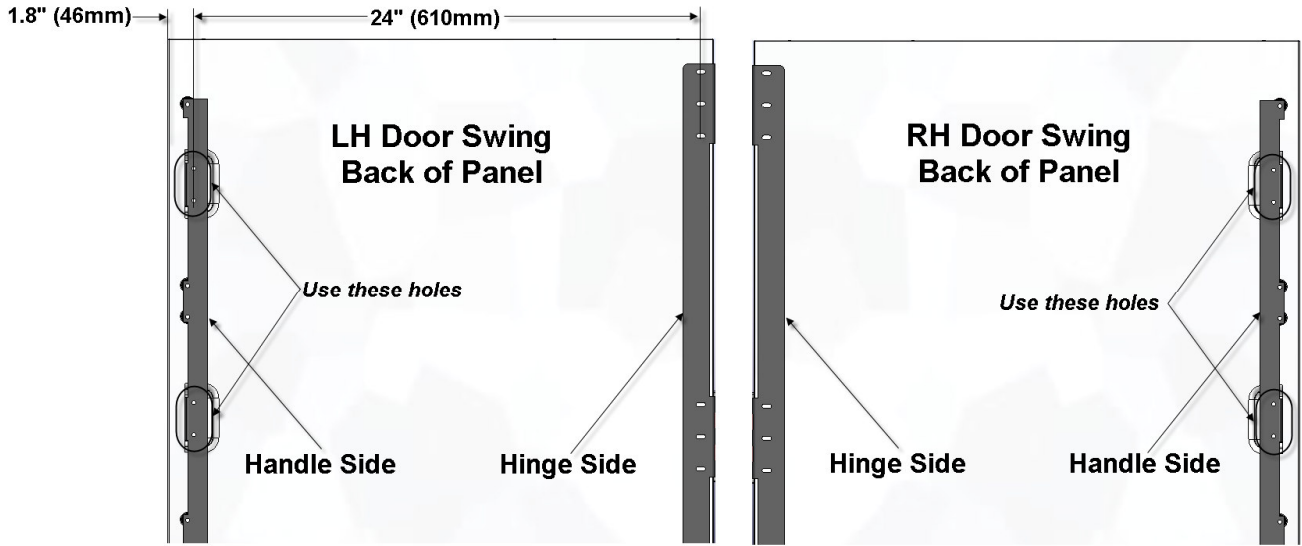


Figure 2

4. Install stainless steel door panel by engaging the tabbed bracket to handle side of the door first. Then, slide hinge side mounting bracket onto positioning screws on hinge side of the door. **NOTE:** The panel can be adjusted 1/4" (6 mm) up and down and 1/8" (3mm) side to side.
5. Once door panel is in place and adjusted correctly, attach thirteen #10 x 1/2" screws (removed earlier) to hinge side mounting bracket. Then, install magnetic decorative caps (See Figure 1).

⚠ CAUTION

As reveal between cabinets and unit decreases, the potential exists for severe finger pinching if fingers are placed in the opening when the door is closing.